

Work Order ID 111283

Friday, January 10, 2014 8:10:30 AM

111283

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Item ID: D066-1001-011

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Bearpaw Installation, Small

Stop ***NS2***

Start Date: 1/10/2014 Start Qty: 2.00

2

Cust Item ID:

Required Date: 1/24/2014 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Run Start ***NR1***Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D066-1001-011								
	Location: <u>FG 013</u>								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

2 14-01-27MLJ 14-01-2714-01-27

Picklist Print

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Work Order ID: 111283
Parent Item: D066-1001-011
Parent Item Name: Bearpaw Installation, Small

Start Date: 1/10/2014 Required Date: 1/24/2014
Start Qty: 2.00 Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 13-10-30 JLM VERIFIED BY:DD
IIN REV.B DD VERF:JLM IPP REV:B 13.12.03 AS PER

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3456-1 Washer 6 9-89		Manufactured	No				Each	116.0000	4	8		DAS 32 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG		7							
				25701		7							
				ST046		109							
				103539		1							
				103787		25							
				107629		17							
				109751		66							
D3556-1 Clamp For R44 Bearpaw		Manufactured	No				Each	34.0000	4	8		DAS 32 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST457		34							
				99856		34							
D3601-1 Radius Block		Manufactured	No				Each	147.0000	8	16		DAS 32 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST056		147							
				109979		84							
				96468		63							
D4930-1 Bearpaw		Manufactured	No				Each	0.0000	2			DAS 32 9-89	
D4952-041 Wearplate Assembly		Manufactured	No				Each	6.0000	4			DAS 32 9-89	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST500		6							
				108268		6							

DAS
6
9-89

10997746
14/01/13 (2)

Picklist Print

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Work Order ID: 111283

Parent Item: D066-1001-011

Parent Item Name: Bearpaw Installation, Small

Start Date: 1/10/2014

Required Date: 1/24/2014

Start Qty: 2.00

Required Qty: 2.00

D495351 Cushion	Manufactured	No	Each	53.0000	8	DAS 32 9-89
DAS 6 9-89						
AN4-12A Bolt	Purchased	No	Each	171.0000	8	DAS 32 9-89
DAS 6 9-89						
AN4-15A Bolt	Purchased	No	Each	606.0000	8	DAS 32 9-89
DAS 6 9-89						
AN4-16A Bolt	Purchased	No	Each	287.0000	8	DAS 32 9-89
DAS 6 9-89						

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Shop Packet Print

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Picklist Print

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Work Order ID: 111283
 Parent Item: D066-1001-011
 Parent Item Name: Bearpaw Installation, Small

Start Date: 1/10/2014 Required Date: 1/24/2014
 Start Qty: 2.00 Required Qty: 2.00

NAS1149D0463J
 WASHER

Purchased No

Each 5,217.0000

16
 DAS
 32
 9-89

DAS
 6
 9-89

Location

Loc Qty

Loc Code

ST510a

5217

M127693

3817

M127813

1400

m127693

DAS
 9-89

MS21042E4
 Locknut

Purchased No

Each 5,253.0000

24
 DAS
 32
 9-89

Location

Loc Qty

Loc Code

GA

80

m126333

80

ST509

4000

m127255

2000

m127813

2000

ST518

1173

m127376

1173

m127376

DAS
 31
 9-89

14/01/13 (2)

DAS
 6
 9-89

REFERENCE ONLY

4.0 WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D066-1001-011	8.3 lb	0.0 in	0.0 in-lb	123.89 in	1028 in-lb
Bearpaw Installation (Small)	3.74 kg	0.0 m	0.0 m-kg	3.14 m	11.7 m-kg
D066-1001-013	9.8 lb	0.0 in	0.0 in-lb	124.98 in	1225 in-lb
Bearpaw Installation (Large)	4.41 kg	0.0 m	0.0 m-kg	3.17 m	14.0 m-kg

5.0 PARTS LIST

Qty -011	Qty -013	Part Number	Description
X		D066-1001-011	BEARPAW INSTALLATION (SMALL)
	X	D066-1001-013	BEARPAW INSTALLATION (LARGE)
4	4	D3456-1	Washer
4	4	D3556-1	Clamp
8	8	D3601-1	Radius Block
2		D4930-1	Bearpaw
	2	D4930-3	Bearpaw
4	4	D4952-041	Wearplate
4	4	D4953-1	Cushion
4	4	AN4-12A	Bolt
4	4	AN4-15A	Bolt
4	4	AN4-16A	Bolt
8	8	NAS1149D0463J	Washer
12	12	MS21042L4	Nut (or MS21042-4)

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Revision: B

Date: 13.11.13